

Receiving Report

Date: 13/5/10

Batch No: 1126839

Supplier: OAMV

Dart P/O: 20940

Packing Slip: Yes No
Invoice: Yes No
Receipt: Cash Cr.

Release Note Attached: Yes No N/A
Waybill Attached: Yes No N/A
Shipment Complete: Yes No N/A
QC6 Inspection 1309-11 N/A
Work Order 1309-11 N/A

Discrepancies

Part Number	Description	Quantity Desired	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date 13/5/10

Received/Costing:

Initial Cr

Location

Purchase Order Receipt Listing

Tuesday, September 10, 2013 11:44:55 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO20940 Receipt Dates from 9/10/2013 to 9/10/2013
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

VACCIER
CAMPPI
STEEL

935, boul. du Havre
Valleyfield, Québec
J6S 5L1

1993 / 2013
DEPUIS - SINCE
Merci ! . Thank you!

1993 / 2013
DEPUIS - SINCE
Merci ! . Thank you!

Montréal
Tél.: 514 336-4248
Fax : 514 336-4246

Valleyfield
Tél.: 450 377-4248
Fax : 450 377-5696

Tél.: 1 800 667-4248
Fax : 1 866 456-4242

VENDU A / SOLD TO :

613-632-5200 613-632-1053

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

EQUIP: LIFT

EXPÉDIEZ À / SHIP TO :

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

COMMANDÉ
ORDER

N° 5004331

DATE

27/08/13

BON DE LIVRAISON N°

200811

DATE DE LIVRAISON

DELIVERY DATE

REMARQUES / REMARKS

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Walzwerke Einsal GmbH



VAT Reg. No. DE123841325

Walzwerke Einsal GmbH - Post Box 20 - 59769 Nachrodt-Wiblingwerde

Schmitz+Bickenbach USA Inc.
Attn.: Mill Direct
365 Village Drive
60188-1828 Chicago Carol Stream, IL
U.S.A.

our works No.	Item	Size	Weight
AB13-10369	20	14542 Flat 101,60 x 6,35 mm 1/4 X 4"	997 KG

Material Number	1.4542	Standard Grade of Material	X5CrNiCuNb16-4 AISI 630 17-4.PH
Heat Number	237630	Method of melting:	E

Chemical composition															
C %	0,026	Si %	0,43	Mn %	0,66	P %	0,022	S %	0,001	Cr %	15,4	Ni %	4,52	Mo %	0,11
Ti %	0,0045	N %	0,021	Cu %	3,08	Nb %	0,23	Nb+Ta %	0,23						

Product Information														
Steel bars, 14542 X5CrNiCuNb16-4 hot rolled, ASTM A 484/A484 M, solution annealed Cond. A, pickled, straightened, with short lengths see below, with stamping see below, without color marks, in bundles														

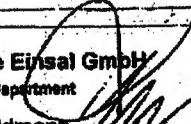
Addition Information														
bar length mm: 3353 - 3982 (11' - 13') short lengths: from 3050 mm (10') to max. 10 %, stamping: HEAT NO.,														
packaging size: ca. 1000 kg, 4 Spannerbänder / strapping strips, quality: AISI 630 17-4.PH,														
additional information: WAZ mit Referenzprobe Cond. h 900; test certificate with , reference specimen Cond. h 900, Stückzahl aufschreiben														

Country of melt and country of manufacture Germany im WAZ, DFAR 252.225-7014 AB. 1 , HB: max. 363 , HRC: max. 38														
Requirements														

test certificate: DIN EN 10204/3.1 rev. 01/2005, tolerance of dimension/shape: ASTM A 484 rev. 2011,
request of technical delivery specification: ASTM A 584 / A 584 M rev. 2010 , AMS 5843 rev. R , AMS 2303 rev. C

ASME SA 584 / SA 584 M SEC. II PART A rev. 07/2011a

Sample	PR0513-01128 Cond. A	PR0513-01129 Cond. H900				
Mechanical properties						
Rp 0,2% MPa	1178	1328				
Rm MPa	1291	1400				
AS0%	17,3	13,2				
Z%	62,4	52,1				
Hardness						
HB	320	422				
HRC	32,6	41,8				
Structure						
Grain size	8					
Delta-FE max.	1,0%					
Remark						

The delivery corresponds to the requirements mentioned. The certificate has been established by machine and acc. to EN 10204 it is legal without Signature.	<p>Walzwerke Einsal GmbH QA-department Feldmann Surveyor of inspection</p> 
Telephone 0 23 62 3 32-0 Telefax: 0 23 62 33 21 92	

A - 7283

S/0#: 20690

CUST: Acier Campi

P.O.#: 57014

Walzwerke Einsal GmbH



VAT Reg. No. DE123456789

Walzwerke Einsal GmbH - Post Box 20 - 58769 Neheim-Hüsten

Schmolz+Bickenbach USA Inc.

Attn.: Mill Direct
365 Village Drive
60188-1828 Chicago Carol Stream, IL
U.S.A.

Inspection Certificate:

DIN EN 10204/3.1

Page 2

No. WZ0613-00963 of 20.06.13

Your Order No.:
Shipment No.: VL13-04019

Symbol of Manufacturer Surveyor of Inspection



our works No.	Item	Size	Weight
AB13-10569	20	14542 Flat 101,60 x 6,35 mm 1/4 X 4 "	997 KG

Material Number	1.4542	Standard Grade of Material	X5CrNiCuNb18-4 AISI 630 17-4.PH
Heat Number	237830	Method of melting:	E

Remark
Country of melt: Germany
Country of manufacture: Germany

Mercury:	No contamination
Macro and micro test:	Satisfactory
Ta Figure:	Ta < 0,01%
Remark:	Material was not repaired by welding.
Solution annealed:	1040°C rate

The delivery corresponds to the requirements mentioned.
The certificate has been established by machine and acc. to EN 10204 it is legal
without signature.

Telephone: 0 23 52 3 32-0 Telefax: 0 23 52 33 21 92

Walzwerke Einsal GmbH

QA-department

Feldmann

Surveyor of Inspection



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20940**

Purchase Order Date 8/15/2013

PO Print Date 8/15/2013

Page Number 1 of 3

Order From :
CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
08/15/2013

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	800 667 4248	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	Yours ppd	Currency	CAD
Ship Acct:		FOB	Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
Line Comments			Promise Date				
Delivery Comments							
1	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	8/23/2013 8/23/2013	Yes	12.00 f	\$27.95	\$335.40
		MATERIAL: 17-4 PH SS BAR PER AMS 5604/5643 GRAIN MUST BE ALONG LENGTH OF BAR MIN. YIELD TENSILE STRENGTH = 100 KSI MIN. ULTIMATE STRENGTH = 150 KSI				NE 10.8 ✓ 73/11/10	
2	M303B1.000X1.000	303 BAR 1" X 1"	8/23/2013 8/23/2013	Yes	24.00 f	\$17.75	\$426.00
		MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE				73/11/10	
						Line Total:	\$335.40
						Line Total:	\$426.00

PO Instructions: SOUMISSION #327759

Note: